

How to improve the recyclability of

Boxes

Box

Do: Light weighting.

Don't: Packaging that underperforms, so the product is lost.

Material

Do: Use board from responsibly managed forests, like FSC, PEFC etc.

Do: use recycled fibres when possible

Don't: Elements other than cellulose fibres

Barrier

Do: Functional barriers that do not harm the recycling <do we have a link to more info?>

Avoid or minimize: foils, use no foils that have no function, foils can harm the recycling

Labels, tape and glue

Do: Efficient use of glue

Avoid or minimize: staples, hot-melts, adhesive tape, plastic window or laminate and waxed, tarred and siliconized paper.

Inks and direct printing

Do: Inks that are non-toxic and follow [EUPIA](#) guidelines.

Box as secondary package

Do: Fit for purpose, if the primary packaging is redesigned, check if the box needs an update too.